

VOLKSWAGEN

Polo 1.3 G40 CAT

1991 to 1994

Engine & Cooling

Fuel

Ignition

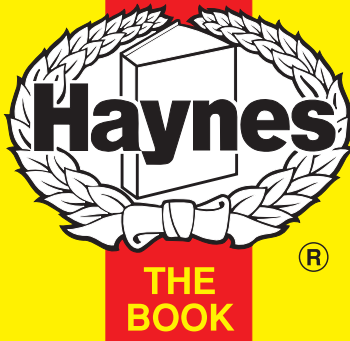
Electrical

Running gear

Torque settings

Capacities

Notes & Illustrations



Automotive Technical
DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system

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Type		PY. 85kW. US83
Capacity (cm ³) / number of cylinders		1272 / 4
Compression ratio / pressure	bar	8.0 / _
Oil pressure	bar	[2.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	87
Radiator cap pressure	bar	1.3 to 1.5

Fuel system

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Idle speed - manual [auto]	rpm	920±25
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	0.7±0.2
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO2 @ idle speed [3000 rpm] - see page VI	%	_
O2 @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Volkswagen
Type / ref		Digifant
Main jet / needle		_
Injection pressure	bar	1.9
Pump pressure	bar	2.5
Octane rating	RON	95[U]

Ignition system

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Type		Digifant
Ignition coil		_
Primary resistance	ohms	0.5 to 0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	6±1 BTDC @ 2000 to 2500 ¹
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch/Champion
Type		W5DPO / N6BYC
Electrode gap	mm	0.70 to 0.90

Electrical system

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Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		12.5 to 14.5 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear

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Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	2.5

Tyres		
Saloon	Size	175/60x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.0 / 2.0 ²
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[0±10']
Camber		-20'±30'
Castor		+2°20'±30'
King pin inclination		_

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[+20'±10']
Camber		-1°30'±10'

Torque wrench settings

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Cylinder head - stage 1	Nm	40
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	30 + 90°
Main bearings	Nm	65 ³
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	60 + 90° N
Front hubs	Nm	210
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	90
Spark plugs	Nm	25

Capacities

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Engine oil & filter	litres	3.25
Gearbox - 4-speed [5-speed]	litres	3.1
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	_
Fuel tank	litres	42

Notes and Illustrations

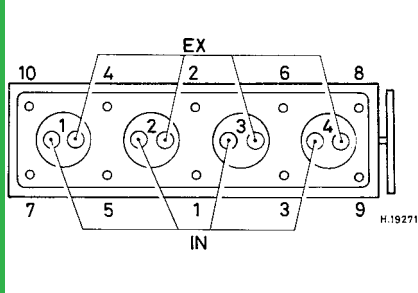
¹Temperature sender plug disconnected

²Coupé: 2.1 / 2.1

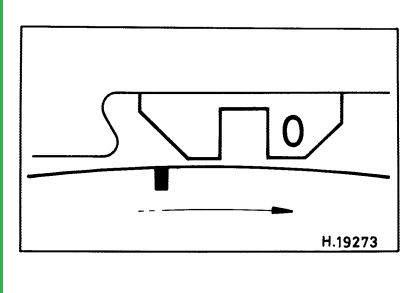
³Replace with fully threaded shank bolts: 65 + 90°

1: Idle speed

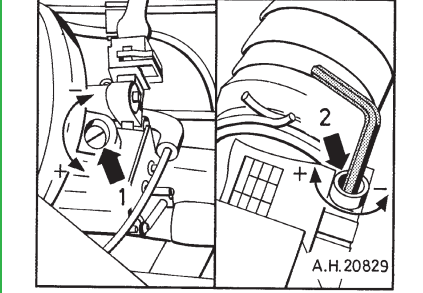
2: CO / Mixture



1272 cm³



1272 cm³



Digifant